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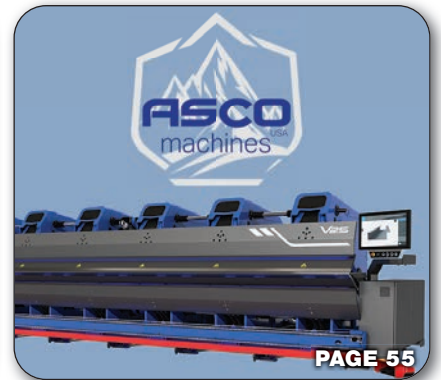
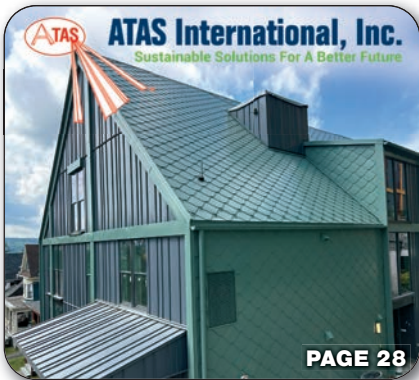
MAGAZINE



May 2026
Vol. 25 • Number 3

the idea book

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Snapshot of the Metal Roofing Market

Welcome to the 2026 *Metal Roofing Idea Book*. Every year, this special edition offers a snapshot of what's happening in the metal roofing market, and this year one thing became impossible to ignore as projects continued arriving in my inbox: residential roofing is leading the way.

Once again, contractors, manufacturers, and suppliers submitted an impressive range of projects showcasing the beauty, durability, and versatility of metal roofing. More than ever before, in fact. But this year, a remarkable number of those submissions centered on homes. From modern standing seam designs to projects featuring metal shingles, stone-coated profiles, and bold architectural accents, residential work clearly makes a strong showing throughout this edition.

Naturally, it raises some questions. Are more homeowners recognizing the long-term value of metal roofing? Are rising concerns about durability, energy efficiency, and severe weather driving increased interest in residential metal? Or perhaps contractors are simply seeing more opportunities to introduce homeowners to the growing range of styles and product options now available.

Whatever the reason, the projects featured in this year's Idea Book suggest residential metal roofing continues gaining momentum. Homeowners today are looking for roofing systems that not only protect their homes, but also complement architectural style and provide lasting performance. Metal roofing checks those boxes in ways that continue to resonate across the market.

At the same time, the quality of craftsmanship represented in these pages deserves recognition. The projects submitted this year demonstrate careful planning, technical skill, and attention to detail from professionals across the industry. The creativity involved in adapting metal roofing to such a wide variety of residential applications is especially noteworthy.

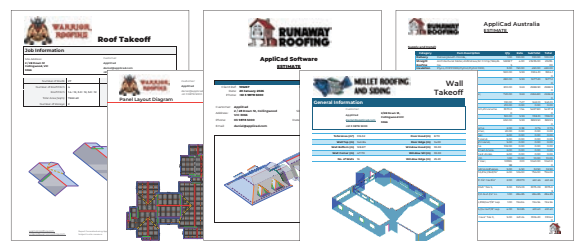
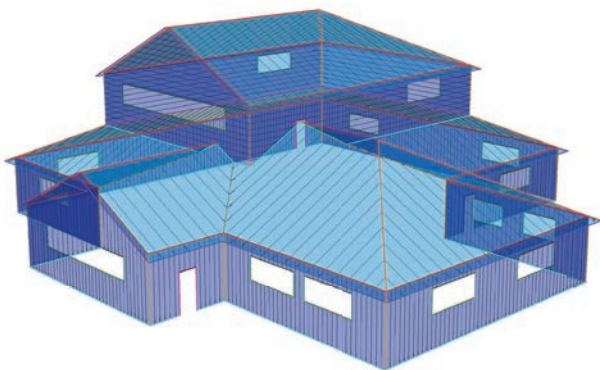
As always, we appreciate everyone who contributed projects, photos, and information for this special edition. And if you complete a project this year that deserves to be showcased, remember that submissions for the 2027 Idea Book are accepted year-round.

Until next time — be well.

Karen Knapstein, Managing Editor
karen@shieldwallmedia.com

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the idea book contents

Projects

- 6: Resort**
by Sharkskin/Kirsch Building Products
- 8: Residence**
by Axtell Mtn Construction
- 12: Residence**
by Distinctive Metal Roofing
- 14: Residence**
by Metal Exteriors
- 16: Residence**
by ProVia
- 18: Residence**
by Iron Ridge Construction
- 20: Residence**
by Central States Inc.
- 22: Residence**
by Coated Metals Group
- 24: Residence**
by True Metal Supply
- 26: Church**
by Premier Roofing
- 28: Student Housing**
by ATAS International
- 30: Residence**
by Miller Custom Exteriors
- 32: Commercial**
by Hixwood
- 34: Municipal**
by Indiana Metal
- 36: Residence**
by Classic Metal Roofing Systems
of Kentuckiana
- 38: Residence**
by S-5!
- 40: Residence**
by Graber Post Buildings
- 42: Historic Mansion**
by The Copper Development Association
- 44: Residence**
by Green Knight Metal Roofing
- 50: Commercial**
by Palmetto Roofing
- 51: Residence**
by Rhino Roofing
- 52: Residence**
by Renoteck Metal Roofing
- 53: Municipal**
by South Texas Metal Roofing
- 54: Product Profiles**
Supplies & Solutions
for Your Metal Roofing Business



DEPARTMENTS

- 3 Editor's Message
- 46 Business Connections
- 54 Product Profiles



JUNE/JULY PREVIEW

- Color Trends
- Popular Panels
- Construction Outlook
- Rooftop Modifications vs. Warranties

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INDEX OF ADVERTISERS

Company	Page #
AceClamp.....	37
Acu-Form	49
Advanced Architectural Sheet Metal & Supply.....	27
American Garage Door Factory.....	47
AppliCad Software.....	3
ASC Machine Tools Inc.....	10, 46
ASCO USA, Inc.....	CVR, 46
ATAS International.....	CVR
Aztec Washer Company.....	49
Central States Manufacturing Inc.....	CVR, 19, Flip2
Coated Metals Group.....	CVR
Coil Spot / Wildcat / SpeedLap.....	46
Cold Spring Enterprises.....	48
Creekside Manufacturing LLC.....	47
Daystar Systems LLC.....	46
Direct Metals, Inc.....	47
Dynamic Fastener.....	IFC
E-Impact Marketing LLC.....	47
EPDM Coatings Corp.....	17
Everlast Metals.....	46
Flack Hill Machine.....	47
Flotrace Heat Tracing.....	9
Formwright.....	13, 48
FRSA.....	11
Golden Rule Fasteners.....	25, 46
Grandura Distribution LLC.....	47
Hixwood.....	33
IMETCO.....	33
Kirsch BP/Sharkskin Roof Underlayments.....	15
Marion Manufacturing.....	46
Metal Rollforming Systems.....	21
MFM Building Products.....	CVR, 43
New Tech Machinery.....	23
PA Wholesale Products.....	47
Pine Hill Trailers.....	35, 49
Planet Saver Industries / GreenPost.....	48
Postsaver Europe Ltd.....	49
Raytec Manufacturing.....	29
Red Dot Products, LLC.....	46
Rib Runner Tools.....	47
S-5!.....	39
Skymarc LLC.....	31
SteelGrip SAMM, Inc.....	48
True Metal Supply.....	CVR
United Steel Supply.....	CVR, 7, 49

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Publisher, Shield Wall Media

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RESORT

KIRSCH BUILDING PRODUCTS ■ JAMAICA

www.sharkskinroof.com

CONTRACTOR:

Thermoset Roofing International,
Pompano Beach, Florida

ROOF SIZE:

2,500 squares

ROOF PANELS:

Elevate

UNDERLAYMENT:

SharkSkin Ultra



When Category 5 Hurricane Melissa made landfall in Jamaica in October 2025, it caused an estimated US\$8.5 billion in damage. The Whitehouse Resort is one of the properties that suffered from winds of over 185 mph. The steep slope roofing project now underway utilized SharkSkin Ultra, which covered 2,500 squares of emergency dry-in.

The full re-roofing project is currently being undertaken by a US roofing contractor, Thermoset Roofing International from Pompano Beach, Florida, working alongside multiple local crews of approximately 100 men and women. Ultimately, the roof will be finished with an Elevate metal roof system. ■



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RESIDENCE

AXTELL MTN CONSTRUCTION ■ COLORADO

www.axtellmtnconstruction.com

INSTALLER:

Axtell Mtn Construction

ROOF SIZE:

55 squares

ROOF PITCH:

10/12 & 3/12

ROOF PANELS:

24 ga. 17" 1" Mechanical Lock with striations to mitigate oil canning. Roll formed by Gunnison Sheet Metal

FASTENERS:

CMG 1" wafer screws

SNOW GUARDS:

S-5! ColorGard

UNDERLAYMENT:

Owens Corning Titanium PSU 30

SEALANT:

Geocel 2300 Clear Sealant

COATING:

Coated Metal Group Ultra Low Gloss Charcoal Grey. CMG's Ultra Low Gloss PVDF is a new low-gloss, low-sheen finish line for the metal roofing and construction industry. Featuring ultra-low light reflectance ratings backed by Dura Coat's premium Durapon 70™ Full-Strength 70% PVDF resins and proprietary ultra-durable acrylic coatings

OTHER:

FloTrace heat cable 240V - Gunnison Sheet Metal Custom 24-Gauge Heat Cable Casing in 24 Gauge Charcoal Grey



Solving Complex Roof Geometry

One of the most unique features on this project was the breezeway, which included an irregular hip where two roof planes met at different angles. Instead of relying on a patchwork of valley flashing and hip caps, the Axtell crew designed custom tapered panels that tie everything together cleanly. Fewer seams and fewer awkward transitions mean fewer weak points over the life of the roof.

Building for Snow, Ice and Drainage

High country roofs live or die in the roof valleys; a weak point on any home, but especially in snow and ice climates. Here, Axtell used 24-inch wide valley pans paired with 240-volt metal heat cable channels to create a controlled drainage path. Around those valleys, the mechanical lock seams were "double-locked" to create a watertight, ice resistant assembly.

On top of that, a full S-5! ColorGard snow retention system manages how snow sheds and melts, protecting decks, walkways and landscaping below.

Twelve inches on either side of the valley allowed for a complete 24-inch wide open valley with Gunnison Sheet Metal's custom CNC metal heat tape housing. A wide valley and applied heat tape allow inevitable snow and ice to accumulate on low pitches while maintaining space to hold that expanding ice and water without pressure against accompanying valley roof panels, all the while encouraging melt with the applied heat tape. ■

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DISTINCTIVE METAL ROOFING ■ PITTSBURGH, PENNSYLVANIA

www.distinctivemetalroofing.com

CONTRACTOR/INSTALLER:

Distinctive Metal Roofing

ROOF SIZE:

35 squares

ROOF PITCH:

Various: 5/12-9/12

ROOFING SYSTEM:

Isaiah Industries

ROOF PANELS:

KasselWood

COATING:

Kynar, Black

UNDERLAYMENT:

Interwrap / Titanium UDL 30



The homeowner wanted a roof that would provide a distinct look for their home in this beautiful hilltop community in Pittsburgh. Permanence was also their goal along with energy efficiency. ■



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RESIDENCE

METAL EXTERIORS ■ OHIO

metalexteriors.com

INSTALLER:

Barnett Renovation

ROOF SIZE:

40 squares

ROOF PITCH:

6/12

ROOF PANELS:

Metal Exteriors UltraMax

COATING:

AkzoNobel SMP

VENTILATION:

Marco Ridge Vent

FASTENERS:

Levi's Building Components 1.5"
Color Match Fastgrip Screws

UNDERLAYMENT:

Epilay Ice & Water Guard

INSULATION:

Blow-in Fiberglass

SEALANT:

NovaFlex Silicone Caulk

GUTTERS:

6" aluminum



This Ultra Max metal roof delivers the bold look of standing seam with robust value and strong performance. With a 1 1/2" rib height, 36" panel coverage, 18" wide rib spacing, and an exposed fastener design, it offers a clean, modern appearance while maintaining a practical, hardworking profile.

The panel layout is neatly integrated across the roof planes, creating sharp lines that enhance the home's curb appeal. The darker finish of Textured Charcoal panels contrasted with Textured Matte Black trim ties cleanly into the stone and siding, while the straight, even panel lines give the roof a crisp, finished look. Every edge reads intentional, with the roof planes lining up in a way that suggests solid construction and careful attention to detail. It's a strong choice for homeowners who want the appearance of premium metal roofing with dependable performance and lasting value. ■



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RESIDENCE

PROVIA ■ OHIO

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INSTALLER:

Mario Ionno Construction,
Dover, Ohio

ROOF PANELS:

ProVia Metal Roofing, 26 ga.,
Coalstone Slate

UNDERLAYMENT:

FT Synthetics Platinum



Built in 2025, this new home sits along the banks of the Tuscarawas River in Dover, Ohio. Michael DeBois, the homeowner and a ProVia employee ambassador, knew from the outset that a metal roof was essential to his vision. His goal was to construct a high-quality home from top to bottom—one that combined durability, protection, and visual appeal. As a father of two school-age boys involved in sports and activities, he also prioritized a low-maintenance exterior.

“A standing seam steel roof was an option, as it’s extremely durable, but the look felt too commercial for my taste,” he explains. “I wanted the protection and peace of mind

of metal, but I also wanted strong curb appeal.”

He ultimately selected ProVia Metal Slate Roofing in Coalstone. “I love the style and color; it complements the white stone beautifully and enhances the black windows and doors.”

Mario Ionno Construction installed the roofing system. “We had worked with stamped metal before – not a lot, but we had enough knowledge to feel comfortable with the project. For this install we used a 3-man crew, and the entire roof took about a month to complete because of the weather being either snowy or too cold. We recently completed two more roofs and have received many compliments. The

look of the ProVia metal roof is second to none. Though it may take time and diligence to install, the look is well worth it.”

DeBois agrees: “I receive compliments all the time—people drive by and call, text, or even stop to ask about the roof,” he says. “I’m proud of how my home turned out, and so are my boys!”

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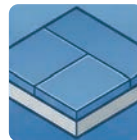
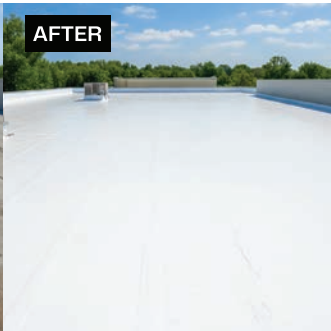
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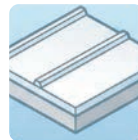


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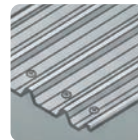
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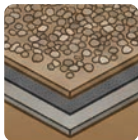
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IRON RIDGE CONSTRUCTION ■ MINNESOTA

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ARCHITECT:

Imprint Architecture and Design

INSTALLING CONTRACTOR:

Iron Ridge Construction

PANEL MANUFACTURER:

On Site Metal Solutions, CMG Ultra Snap 1.5"

PANEL MACHINE & PROFILE:

New Tech SSQII SS450 1.5" Snap Lock

COATING:

Coated Metals Group Ultra Low Gloss Deep Black PVDF

UNDERLAYMENT:

Epilay Epistik Plus

SEALANT:

Titebond

ATTACHMENT CLIPS:

Logan Stampings

FASTENERS:

CMG Low Gloss Rivets and Screws



When a homeowner in Northern Minnesota set out to build a modern retreat that blended natural warmth with clean, contemporary lines, Iron Ridge Construction partnered with Coated Metals Group to bring the vision to life.

The project featured CMG's Low Gloss Deep Black, 24-gauge prefinished steel, fabricated into a standing seam system that emphasizes crisp geometry and subtle elegance. The matte finish paired seamlessly with natural wood siding, creating a striking contrast while maintaining harmony with the surrounding forest landscape.

CMG's involvement began early in the design process. Meeting with the contractor, homeowner, and architect, CMG provided guidance on color selection, material samples for evaluation, and assistance in material procurement. From concept through installation and final photography, CMG supported the team at every step, ensuring the finished product delivered both performance and architectural impact. ■





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RESIDENCE

CENTRAL STATES INC. ■ MINNESOTA

www.centralstatesco.com

INSTALLER/CONTRACTOR:

Atlas Roofing Co., Inc.,
Hampton, Minnesota

ROOF SIZE:

8,500 sq. ft

ROOF PITCH:

12/12, 10/12. 6/12, 4/12

PANEL:

24 gauge 1 $\frac{3}{4}$ rib Central Snap
Panel from Central States

COLOR:

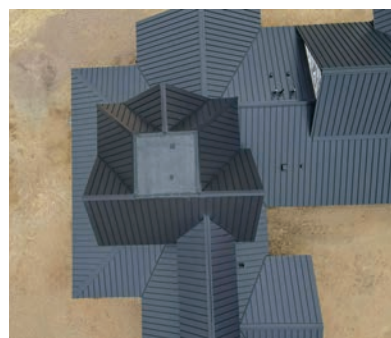
Matte Black

VENTILATION:

Roof Vent

UNDERLAYMENT:

All high temp ice shield



Atlas Roofing did an amazing job of meeting and exceeding the expectations of the owners of this beautiful home. The trim work is extraordinary with seamless transitions at hips, valleys and the ridge cap is remarkable. This project demonstrates true craftsmanship, attention to detail and working endlessly to provide a dream home to their customer. ■





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RESIDENCE

COATED METALS GROUP ■ ARIZONA

www.cmgmetals.com

ARCHITECT:

CW Architecture

INSTALLER:

Charly's Roofing

CONTRACTOR:

Charly's Roofing

ROOF PANELS:

Coated Metals Group Ultra Snap
1.5"

PANEL MACHINE:

New Tech SSQII SS450 1.5" Snap
Lock

COATING:

CMG Ultra Low Gloss Carbon
PVDF

UNDERLAYMENT:

Veer V Shield

SEALANT:

Novagard Novaflex



Set into the Sonoran Desert landscape of Scottsdale, Arizona, this modern estate was designed to feel both sculptural and effortless, with clean horizontal masses, expansive glazing, and a dramatic standing seam roof that instantly becomes the home's signature architectural gesture. With intense sun, wide-open sightlines, and a roof plane that's constantly in view, the finish selection had to deliver bold beauty, not shine.

To achieve that refined, non-reflective look, the project team selected CMG Ultra Low Gloss Carbon for the standing seam roof. With ultra-low reflectance and a deep architectural beauty, Carbon brings a rich, matte presence that reads intentional and premium from every angle without unwanted glare. ■





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RESIDENCE

TRUE METAL SUPPLY ■ TENNESSEE

truemetalsupply.com

INSTALLER:

K&L Roofing

ROOF SIZE:

8,300 sq. ft.

ROOF PITCH:

8:12

ROOF PANELS:

True Metal Supply 24ga DuraLock
100 Standing Seam

COATING:

Sherwin-Williams Coil Coatings
WeatherXL Crinkle Textured Black

VENTILATION:

Snap-Z 1000

FASTENERS:

Atlas Clip Screw

UNDERLAYMENT:

Marco Hydrashell MAX

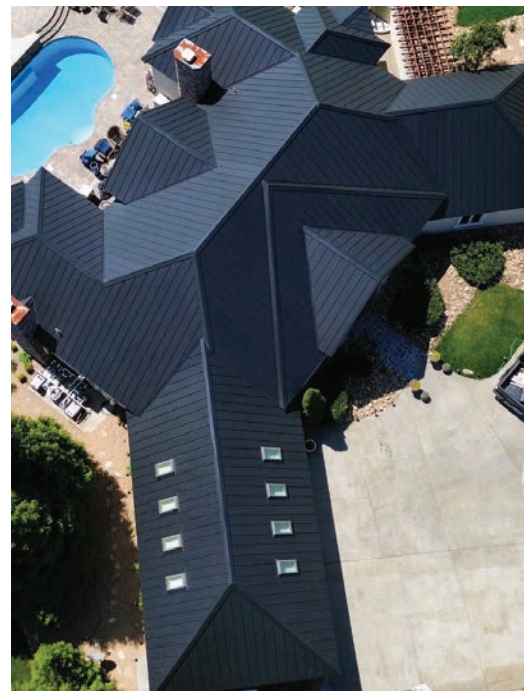
SEALANT:

Geocel



This expansive 8,300-square-foot residential installation, completed by K&L Roofing, demonstrates the premium aesthetic achieved when high-performance materials meet expert craftsmanship. Utilizing True Metal Supply's 24-gauge DuraLock 100 Standing Seam panels, the project features a steep 8:12 pitch that emphasizes the roof's clean, vertical lines. The choice of Sherwin-Williams WeatherXL Crinkle Textured Black coating adds a sophisticated, tactile depth to the structure, providing a non-glare, matte finish that is as durable as it is visually striking.

The system is engineered





for maximum longevity and weather resistance, anchored by Marco Hydrashell MAX underlayment for a heavy-duty moisture barrier. The panels are secured with Atlas Clip Screws to allow for natural thermal expansion and contraction, ensuring the integrity of the standing seam profile over time. To maintain efficient attic airflow without compromising the roof's sleek ridge line, the team integrated Snap-Z 1000 ventilation, with all critical points finished with Geocel sealant for a lifetime of watertight protection. ■



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CHURCH

PREMIER ROOFING ■ WINONA LAKE, INDIANA

PremierRoofingIndiana.com

INSTALLER:

Premier Roofing, Nappanee,
Indiana

ROOF SIZE:

340 sq.

ROOF PITCH:

6/12

ROOF PANELS:

1" Seam Premierlock 16" Panel

COATING:

Sherwin-Williams Flouropo[®]
PVDF, Medium Bronze

VENTILATION:

Premier Vent System

FASTENERS:

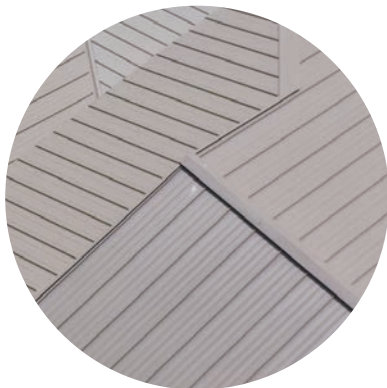
DMI Direct Metals, LLC

SNOW GUARDS:

Ace Clamp

UNDERLAYMENT:

Titanium



Sheffield Metals supplied the coil for this large re-roofing of the Winona Lake Grace Church in Winona Lake, Indiana. ■



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STUDENT APART

ATAS INTERNATIONAL ■ ITHACA, NEW YORK

<https://atas.com>

CONTRACTOR:

LeChase Construction

INSTALLER:

CF Evans Company

ROOF PANELS:

ATAS International, Inc CastleTop
.032 aluminum shingles

COATING:

Sherwin-Williams Coil Coatings,
70% PVDF in ATAS Hemlock Green

FASTENERS:

Triangle Fastener Corp.

OTHER:

ATAS International, Inc.
Versa-Line .032 aluminum
wall panels in Charcoal Grey



One of the Catherine Commons buildings, Building 4, near Cornell University, is clad in and has on its roof ATAS' CastleTop® panel in .032 aluminum in the shade of Hemlock Green. CastleTop® is a flat diamond-shaped shingle that can be used in wall and roof applications, offering easy installations with its concealed fasteners. The CastleTop® panel is a popular design choice because of its design flexibility, availability of different colors from over 40+ choices and custom color capabilities, and the ability to be combined to create interesting patterns. The panel makes just as bold of a statement chosen in a singular shade,

MENTS

as it is used in Catherine Commons to create a striking look. The Hemlock Green CastleTop®'s richness contrasts against the Charcoal Grey Versa-Line panels on adjacent walls, making the building lush with textures and visual appeal. The color and panel choices feel deliberate—simultaneously constructing buildings that stand out along a Collegetown street and are inspired by the surrounding trees that change with the swings of upstate New York seasons. ■



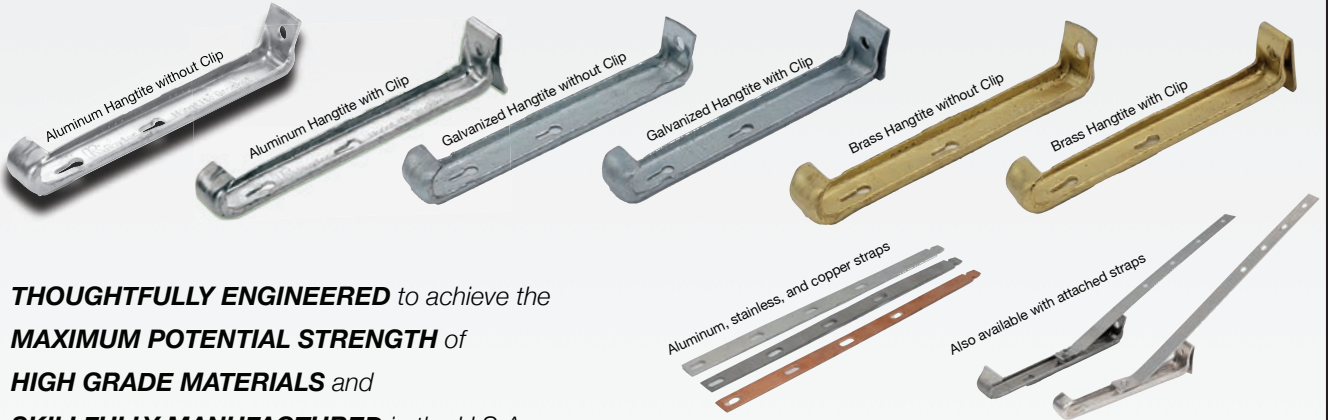
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RESIDENCE

MILLER CUSTOM EXTERIORS ■ WAYNE COUNTY, OHIO

<https://millercustomexteriors.com/>

INSTALLER:

Miller Custom Exteriors

ROOF SIZE:

23 sq.

ROOF PITCH:

10/12, 2/12

ROOF PANELS:

Edco Arrowline Enhanced Charcoal Gray Slate; Standing Seam: Sheffield Metals Charcoal Gray Standing Seam

VENTILATION:

Ridge Vent

SNOW GUARDS:

Sno Gem

UNDERLAYMENT:

Certainteed Diamond Deck

SEALANT:

Tite Bond

GUTTERS:

ABC Seamless Driftwood Glacier White fascia style



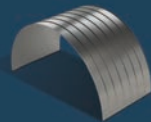
The homeowners wanted a long-lasting roof in a traditional style that was low maintenance. We also installed steel seamless siding, soffit and fascia and the Edco roofing on the detached garage we built for them as part of this project ■





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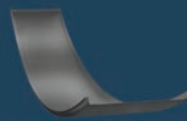
BARREL ROOFS



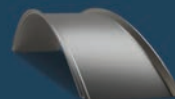
CONE ROOFS



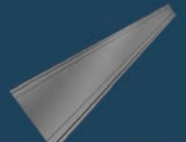
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COMMERCIAL

HIXWOOD ■ PEPIN, WISCONSIN

www.hixwood.com

INSTALLER:

Rivers Edge Metal Roofing

ROOF SIZE:

120 squares

ROOF PITCH:

6/12

ROOF PANELS:

Rivers Edge 16" 26 ga Snap Lock

COIL SUPPLIER

Hixwood

COATING:

Beckers Paint Systems BeckryTex
Black Texture

FASTENERS:

Plyco/East Coast Fasteners 1"
Pancake Screws

SNOW GUARDS:

Ace Rail and Ace Clamps

UNDERLAYMENT:

Titanium Brands

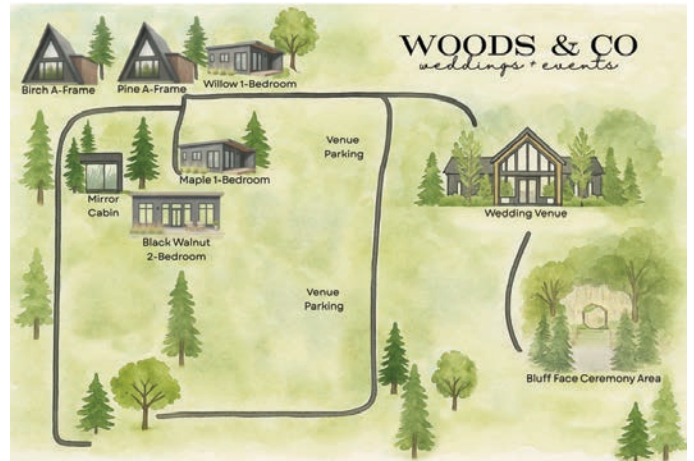
SEALANT:

Novagard



This was a new build for a luxury wedding and event center in Pepin, Wisconsin. They wanted every part of the build to exude quiet luxury... textured black Snap-Lock fit the bill, and the overall aesthetic of the facility. ■





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MUNICIPAL

INDIANA METAL ■ BROWNSBURG, INDIANA

<https://indianametal.com/>

INSTALLER:

TJD Roofing & Exteriors

CONTRACTOR:

TJD Roofing & Exteriors

ROOF SIZE:

550 sq.

ROOF PITCH:

3/12

ROOF PANELS:

MP210 / Indiana Metal /24ga.
made with a NewTech Machinery
SSQ

COATING:

Kynar, Sandstone

FASTENERS:

Logan Stampings 1/2" Floating
Stand Off Clips

SNOW GUARDS:

S-5! clamps with top hat snow bar

UNDERLAYMENT:

Owens Corning Titanium PSU 30
high temp ice and water shield

SEALANT:

MB-10A Triple Bead Butyl Tape
& Geocel 2300 Construction
Tripolymer Sealant

GUTTERS:

6" 24ga. box gutters manufactured
by Indiana Metal with hangers from
Logan Stampings



The Brownsburg Public Library project, completed by TJD Roofing & Exteriors as a subcontractor to 3D Pro Contracting, involved the replacement of an existing standing seam metal roof system on a large-scale public facility spanning over 54,900 square feet. The structure consisted of 12 roof facets with a predominantly low slope of 2/12, creating a challenging environment for long-term waterproofing and system performance. The existing single-lock standing seam roof had experienced ongoing leaks due to improper application on low-slope sections, as well as failing seams and deteriorated butyl sealant, necessitating a full system replacement. To address these issues, TJD Roofing & Exteriors installed the Indiana Metal MP210 mechanical lock standing seam system over a full-coverage high-temperature ice and water shield underlayment. This assembly provided a watertight solution designed specifically for low-slope applications and qualified for manufacturer-backed weather-tightness warranties. One of the most notable aspects of the project was the installation of full-length panels, with some exceeding 100 feet, run



continuously from eave to ridge with no seams or splices. This was achieved by positioning Indiana Metal's NewTech SSQ roll former at the eave of the roof using a telehandler, allowing panels to be formed and fed directly onto the roof deck for installation.

Due to the building remaining open to the public throughout construction, the project required extensive coordination, safety planning, and logistical management. Limited access points restricted material staging and debris removal, requiring much of the tear-off and installation process to be completed through designated loading areas. A crew of ten was maintained on-site to ensure consistent production while working around pedestrian traffic and site constraints. Additional scope included extensive decking repairs due to prior moisture damage, custom-fabricated trim systems, and complex flashing details at eaves, penetrations, and transitions. A multi-piece eave detail was designed to properly integrate with existing fascia conditions, ensuring both performance and aesthetic continuity. Throughout the project, TJD Roofing & Exteriors worked closely with Indiana Metal, whose ability to provide



custom trims and responsive support was instrumental in maintaining project efficiency and quality. The result is a high performance roofing system built to withstand the demands of a low-slope application, providing long-term durability and confidence in the building's protection for years to come. ■

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RESIDENCE

CLASSIC METAL ROOFING SYSTEMS OF KENTUCKIANA ■ KENTUCKY

www.ClassicKY.com

INSTALLER:

Ron Drake, Classic Metal Roofing Systems of Kentuckiana

ROOF SIZE:

63 squares

ROOF PITCH:

8:12

ROOF PANELS:

Isaiah Industries, Inc. Rustic Shingle

COATING:

PVDF with HI-R reflective pigments

VENTILATION:

Hi-Flow Ridge Vent, Isaiah Industries, Inc.

FASTENERS:

Simpson Strong-Tie Wire Coil Roofing Nails

UNDERLAYMENT:

Owens Corning ProArmor Synthetic

SEALANT:

Titebond, Franklin International



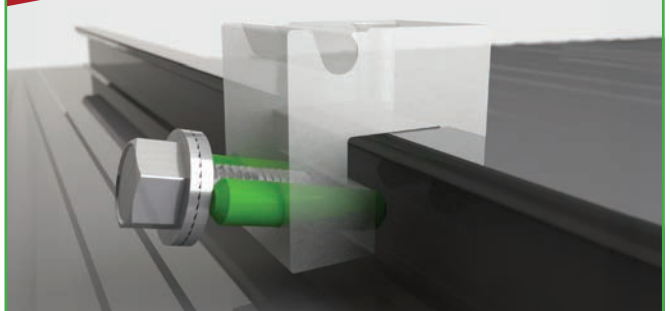
The look that the homeowners wanted when they originally built the house, but at the time sacrificed for sake of budget, they finally got when they installed the Classic Metal Roofing Rustic Shingle in Forest Green. As per manufacturer's specs, Rustic Shingle was installed over one layer of asphalt shingles left in place, saving them tremendous cost and mess during the install process. The new roof carries a Lifetime Warranty so long as they own the home, 120-mph wind warranty and greatly increased energy efficiency, as well. ■



Photos before roof recovering.



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RESIDENCE

S-5! ■ KANSAS

www.S-5.com

INSTALLER/CONTRACTOR:

Studio 804

ROOF SIZE:

Primary house: 56' x 24' &
Accessory dwelling unit: 24' x 24'

ROOF PITCH:

36.87 degrees

ROOF PANELS:

Western Lock, 24GA, Exterior
CT-500 Matte Midnight Black

COATING:

AZ 50 Galvalume

FASTENERS:

SFS

SNOW GUARDS:

S-5! ColorGard®

UNDERLAYMENT:

Adhero 3300 by 475 High
Performance Building Supply

INSULATION:

Hunter Panels, Nail Base

SEALANT:

Prosoco

GUTTERS:

Western States

OTHER COMPONENTS:

Solar Mounts: S-5! PVKIT®;
Exterior: ALOPOLIC, composite
metal; Sub Assembly: Clark
Dietrich; Other components:
Adhero Rainscreen



COURTESY OF GAFFER PHOTOGRAPHY

The 1040 New York Street House isn't just another solar project—it's the embodiment of the next generation of architects taking sustainability and innovation into their own hands. Designed and built entirely by students from the University of Kansas School

of Architecture & Design in just nine months, this project represents a unique, immersive experience through a program that challenges students to design, source materials for, and construct a fully realized building during their final year of their Master of Architecture program—providing a practical foundation for architectural practice.

Otherwise known as Studio 804, this hands-on design-build program has just completed its 18th consecutive LEED Platinum certified project, underscoring the program's ongoing commitment to sustainable design and construction.

Located in the historic East Lawrence neighborhood, the project includes a 2,000-square-foot primary residence and a 1,000-square-foot accessory dwelling unit (ADU), which houses a garage and additional living space.



COURTESY OF GAFFER PHOTOGRAPHY

The exterior is clad in white composite metal with a dynamic sheen, paired with a sleek 20-gauge matte black standing seam metal roof.

To meet their sustainability goals, the students installed an 8.8 kW solar array using the S-5! PVKIT® rail-less solar mounting system. This innovative solution uses just three lightweight components, reducing installation complexity, material weight and visual clutter—perfect for the steep, architecturally distinct standing seam roof. Its direct-attachment method allowed for quick and efficient installation, critical for staying on schedule under a tight timeline.

With the roof's eave reaching 17 feet above ground, students faced the very real challenge of safely transporting the materials up to the roof and securing the array at height. Logistical challenges were further exacerbated by supply chain disruptions and extended periods of freezing temperatures.

Energy & Financial Impact

- The rooftop solar array offsets up to 80% of the home's total energy use.
- Expected return on investment: 5 to 7 years, offering long-term savings and energy independence.
- These savings make high-performance architecture accessible and replicable for infill lots like this one and sustainable urban development.

The project resulted in a beautiful rooftop solar array and a student experience that combines high-level design, hands-on learning, and real-world sustainability, which the students can bring with them into their careers, knowing how to build smarter and better. ■



COURTESY OF STUDIO 804



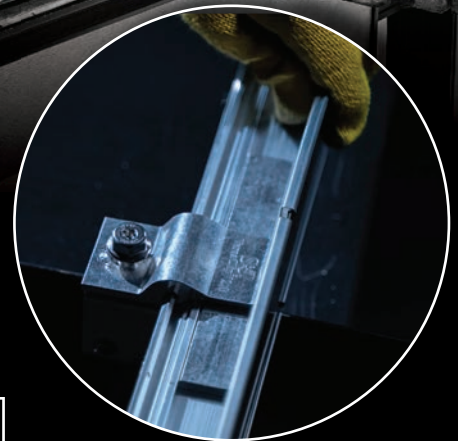
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RESIDENCE

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CONTRACTOR:

Graber Post Buildings

ROOF PANELS:

Graber Post 29 Gauge Grade 80
G-Rib Roofing Panels, Black

TRIM:

Graber Post 29 Gauge Grade 50
Trim Components (Ridge Cap,
Corners, End Wall Flashing,
W-Valley, Pitch Break Trim,
Eave Trim, & Snowblock Snow
Retention), Black

FASTENERS:

ST Fastening Systems ZXL™ #12
T-17 WoodBinder®

INSULATION:

Dutch Tech Therma-Guard Vapor
Barrier, 1/8"

VENTILATION:

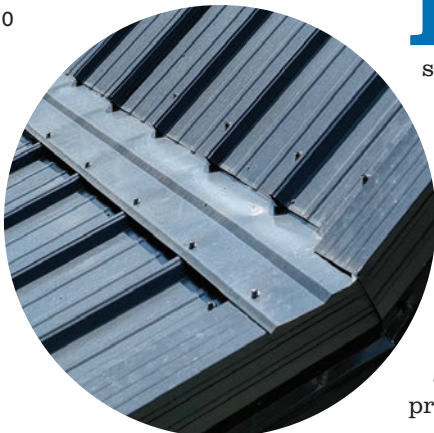
ProfileVent 25' Roll (Ventco by
Lakeside)

SEALANT:

EmSeal 1" Expanding Foam Metal
Roof Seal Tape

COATING:

AkzoNobel CERAM-
A-STAR 1050
SMP



This homeowner in Mitchell, Indiana, upgraded to an Ag-Panel metal roof in a Matte Black finish to improve both the look and long-term performance of their home. They wanted a roofing system that could handle changing weather while requiring very little maintenance. The Matte Black color gives the home a clean, modern look that fits well with the surrounding property.

The roof is manufactured from 29-gauge AZ50 Galvalume steel and finished with the AkzoNobel CERAM-A-STAR 1050 SMP coating system. It is backed by a limited lifetime warranty along with a 40-year chalk and fade warranty, giving the homeowner confidence that it will hold its color and strength for years to come. The homeowner chose Graber Post Buildings because of its long history of manufacturing quality products and proven knowledge in the field, helping ensure a clean and professional installation. ■

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INSTALLER:

Vince Graye Slate and Tile Roofing,
Waterloo, Illinois

COPPER COMPONENTS:

Chicago Metal Supply Company

Listed on the National Register of Historic Places, the ca. 1908 Magic Chef Mansion is a beautiful example of early 20th-century residential architecture. The 12,000-sq. ft. mansion was constructed for Charles Stockstrom, the founder of the Magic Chef Stove Company.

When the current homeowner, Shelley Donahoe, purchased the mansion in the early 1990s, much of the structure had fallen into disrepair. The exterior was smothered in coal soot, one of the ceilings had caved in, and the home still had knob and tube wiring with an original electrical panel.

Restoring this mansion to its original beauty would take decades; the most recent update was integral: the roof.

Monumental Preservation Effort

While working closely with Vince Graye Slate and Tile Roofing throughout the years to maintain the roof, Donahoe first inquired about a small leak repair. Her insurance company determined that the damage warranted not just a minor fix, but a full roof replacement that evolved into a comprehensive restoration effort — replicating every copper detail,



from rain goods and edge flashings to ornate finials and a towering weathervane.

“While we do this type of work every day, the scope and magnitude of this project were monumental,” says Mike Walter, president of Vince



Graye Slate and Tile Roofing.

“It took about fourteen months, start to finish, to complete the work, and during that time, we needed to maintain the house in a water-tight manner.”

Made primarily of New York red slate, the roof’s distinctive brick-red color is accented by ornate copper finials and other detailing. While a small portion of the wood framing needed to be replaced — particularly around the barrel dormers — most of the original framing was still intact. During the roof restoration, as slates were removed and the decking exposed, each area was immediately protected with tarping to keep the mansion watertight.

Shaping History: The Workability and Longevity of Copper

Chicago Metal Supply Company (a QXO company) was charged

with replacing the ornate copper components. Vince Graye shared photos and details of the finials with Chicago Metal, which fabricated the 20-ounce pieces of copper off-site at its manufacturing facility.

“Section by section, piece by piece, we went through and got everything taken apart, installed the new flashings, and put the recreated finials back on,” says Walter.

While maintaining the visual authenticity of the early 20th-century architecture, copper is the ideal material choice. Its exceptional longevity allows copper roofing to protect buildings for over a century without significant degradation.

Equally important is copper’s workability and versatility. Its malleable nature allows artisans like Chicago Metal to replicate intricate shapes – barrel dormers, ornate finials, and decorative cornices – with precision.

Another defining feature is copper’s evolving aesthetic appeal. Over time, it develops a natural green patina that enhances architectural character.


Copper is eco-friendly and fully recyclable, making it a responsible choice that aligns with modern sustainability goals without compromising quality or performance.

A Historic and Lasting Impression

The roof is the long-awaited, final piece of this mansion’s extended restoration. The interior boasts original details like hand-carved mantels, stained-glass windows, and intricate chandeliers. Many of the items and period furnishings original to the house were returned, restoring the home to its former glory.

Based on the intricate reproduction of complicated copper ornamentation, gutters, roofing, and flashing, the Magic Chef Mansion was recognized with a

2025 North American Copper in Architecture Award, joining an elite group of projects celebrated by the Copper Development Association’s NACIA program. ■



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RESIDENCE

GREEN KNIGHT® METAL ROOFING ■ TEXAS

<https://greenknight.com>

INSTALLER:

Green Knight® Metal Roofing

CONTRACTOR:

Green Knight® Metal Roofing

ROOF PANELS:

Unified Steel/Sheffield Metals
Granite Ridge/1" Snap Lock
Standing Seam

COATING:

Stone Coated/Kynar

VENTILATION:

Soffit and Ridge Vent

UNDERLAYMENT:

CMI Secure Grip Max

SEALANT:

Novaflex



This Green Knight® client was interested in the Unified Steel Granite Ridge stone-coated steel shingle due the outstanding product features including wind uplift, VSH (Very Severe Hail) Rating and aesthetics. However, the client also wanted to install solar panels. The Granite Ridge product does not offer solar mounts due to the design of the shingle. The Green Knight® Solution was to install one entire face of the roof with Standing Seam so the solar could be easily mounted. The Granite Ridge shingles were installed 3' in from each rake end for aesthetics. The result was the product the client loved while still meeting their desire to install solar panels. ■



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COMMERCIAL

PALMETTO ROOFING SPECIALTIES ■ SHELBY, NORTH CAROLINA

<https://prscarolina.com/>

INSTALLER:

Palmetto Roofing Specialties

BUILDING SIZE:

140'x60'x20'

ROOF PANELS:

29ga. Black, Tuff-Rib Metal Roofing from True Metal Supply

COATING:

WeatherXL Coil Coating from Sherwin-Williams Coil Coatings

SEALANT:

Geocel Metal Roofing Sealant

FASTENERS:

WoodUltimate® Fasteners
Manufactured by Atlas Bolt & Screw

OTHER:

Outside Closure from Marco Industries



Located in Shelby, North Carolina, this 140' x 60' x 20' cattle sale barn was expertly roofed by Palmetto Roofing Specialties, combining performance and functionality with clean, bold aesthetics. The team installed 29-gauge Black Semigloss Tuff-Rib metal roofing panels, manufactured and supplied by the professionals at True Metal Supply. With a finish of Sherwin-Williams WeatherXL coil coating, this roof is built to endure heavy use, resist fading, and maintain a sharp appearance for years to come.

Designed to meet the rugged demands of agricultural use, this project also features trusted components like Geocel metal roofing sealant, outside closures from Marco Industries, and WoodUltimate® fasteners from Atlas Bolt & Screw. Palmetto Roofing's precision installation and commitment to quality craftsmanship ensure this sale barn not only serves its purpose but stands as a durable structure that enhances the property it serves. ■



RESIDENCE

RHINO ROOFING ■ TEXAS

www.rhinoroofingtx.com

INSTALLER:

Rhino Roofing

CONTRACTOR:

Rhino Roofing

ROOF PANELS:

Coated Metals Group Ultra Snap
1.5"

COATING:

Coated Metals Group Copper
Penny PVDF

UNDERLAYMENT:

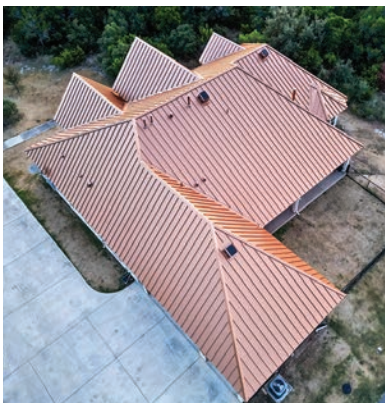
Titanium UDL 30 & Titanium PSU30

SEALANT:

Titebond Weathermaster

OTHER:

Panel Machine & Profile: New Tech
SSQII SS450 1.5" Snap Lock



Nestled in the heart of Texas hill country, this striking residence stands as a testament to the warmth, durability, and design versatility of metal roofing. Featuring CMG's Copper Penny PVDF finish, the standing seam roof captures the look of natural copper while offering the long-term stability of a high-performance fluoropolymer coating. The home's complex rooflines and clean architectural form are accentuated by the metallic depth and dimensional sheen of Copper Penny, shifting gracefully with changes in sunlight to create a dynamic visual presence.

CMG's PVDF coatings deliver exceptional resistance to fading, chalking, and environmental degradation, ensuring that this roof retains its beauty for decades. Engineered for superior color retention and weathering performance, PVDF finishes stand up to Texas heat, UV exposure, and unpredictable storms, making them an ideal choice for residential and architectural applications alike.

The metallic flake system used in CMG's Copper Penny finish enhances the surface with reflective brilliance and texture that emulates the richness of copper, all while maintaining a consistent appearance with virtually no maintenance. As both manufacturer and trusted supplier, Coated Metals Group partners with industry professionals like Rhino Roofing to provide precision-engineered materials, responsive service, and the quality assurance that comes from decades of expertise in architectural metal systems. This project exemplifies CMG's commitment to combining performance, beauty, and partnership. ■

RESIDENCE

RENOTECK METAL ROOFING & EXTERIORS ■ CALGARY, AB

<https://renoteckroofing.com>

INSTALLER:

Renoteck Metal Roofing & Exteriors

CONTRACTOR:

Daza Roofing

ROOF SIZE:

9,100 sq. ft.

ROOF PANELS:

Renoteck 16" Standing Seam

COATING:

PVDF, Copper Penny



Set in the wide-open countryside of Pincher Creek (Alberta, Canada), this home needed a roof built for real Southern Alberta weather — steady winds, fast-changing skies, and the kind of exposure you only get out in the open. It's a beautiful country-side build, and the goal was simple: protect it properly, without taking away from the architecture.

Our trusted partner Daza Roofing brought this project to us, and we treated it the way you have to down here — because the wind will always test the details. Renoteck supplied and installed a full standing seam metal roofing system in a rich copper tone, shaped to the unique geometry of the home. Panels were custom-formed to each run, and every valley, ridge, penetration, and transition was built to stay tight through chinooks, snow loads, and sideways rain — delivering long-term, watertight protection where it matters most. ■



MUNICIPAL

SOUTH TEXAS METAL ROOFING, INC. ■ CORPUS CHRISTI, TEXAS

www.stxmetalroofing.net

INSTALLER:

South Texas Metal Roofing, Inc.

CONTRACTOR:

South Texas Metal Roofing, Inc.

ROOF SIZE:

6,500 sq. ft.

ROOF PITCH:

4:12

ROOFING PANELS:

MBCI Lokseam 24 ga.

SOFFIT PANELS:

PAC-CLAD Reveal Soffit Panel,
.032 aluminum

VENTILATION:

Round Commercial Globe Vents,
steel

FASTENERS:

Concealed system on roof &
hex washer head 12" x 1" on
components

UNDERLAYMENT:

Polyglass MTS Ice & Water

SEALANT:

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GUTTERS:

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The Bill Witt Aquatic Center is a large public swimming and recreation facility in Corpus Christi, Texas. It's part of the city's Parks & Recreation system and located at Bill Witt Park on Yorktown Boulevard.

It's one of Corpus Christi's main public swimming spots—a mix between a community pool, water playground, and sports facility designed for all ages. ■



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Malco Tools



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www.malcotools.com

Snap-Z



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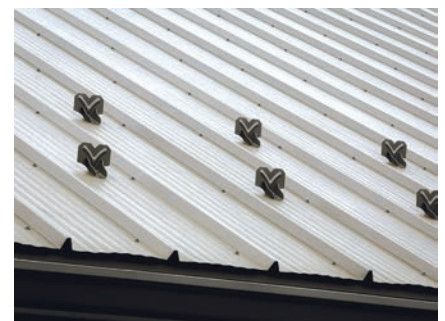
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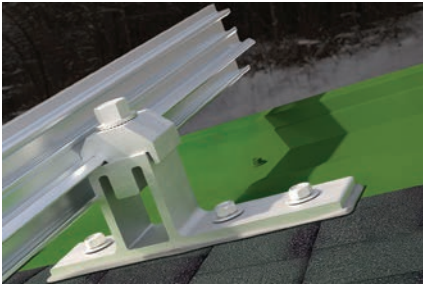


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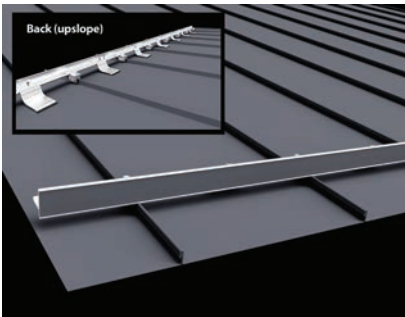


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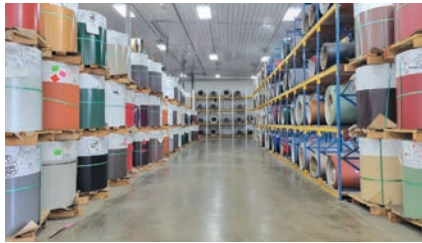
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www.graberpost.com

Ventco by Lakeside



Ventco's PV2 product line is designed to provide high net free area (NFA) for consistent airflow while maintaining an effective seal against weather intrusion. The products support ventilation performance, moisture control, and long-term roof durability across a wide range of metal roofing applications and varying environmental conditions.

www.profilevent.com

The Bradbury Group



The Bradbury QTR™ rollformer produces Cee and Zee sections in a single roll space, minimizing footprint and set-up time. Fixed double-faced forming tools require no adjustment and eliminate scuffing, while the Bardie™ Cartridge provides automatic gauge adjustment. The QTR™ forms U-channel, base angles, and integrated eave sections.

www.bradburygroup.com

Roper Whitney



The Roper Whitney AutoKut M20 is a coil processing system that efficiently feeds any metal shop by slitting to width and cutting to length in one step. It delivers consistent, accurate flat stock or strips, reducing handling time and improving workflow for a wide range of production needs.

www.roperwhitney.com

Roll Former LLC



Roll Former seamers produce perfect seams on all materials from 12 oz. copper to 24-gauge Kynar-finished Galvanize/Galvalume at 30 fpm without damage to the material. The Model SSX will form a complete double-lock standing seam with a single pass. Our exclusive nose switch cuts the unit off if it comes to the edge of the roof, eliminating expensive and time-consuming accidents.

www.rollformerLLC.com

Central States Inc.



Horizon-Loc® metal roofing from Central States delivers a standing-seam appearance with snap-together installation and concealed fasteners - no clips or mechanical seaming. Built for residential durability, it offers strong wind performance, CentralGuard® protection, and a lifetime paint warranty. Choose 24- or 26-gauge steel and premium Fluoropon® colors, available nationwide.

www.centralstatesco.com